

Akulon[®] K224–HG6U

PA6–GF33

33% Glass Reinforced, Heat Stabilized

<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
<i>RHEOLOGICAL PROPERTIES</i>			
	<i>DRY / COND</i>		
Molding shrinkage (parallel)	0.4 / *	%	ISO 294–4
Molding shrinkage (normal)	0.9 / *	%	ISO 294–4
<i>MECHANICAL PROPERTIES</i>			
	<i>DRY / COND</i>		
Tensile modulus	10500 / 6600	MPa	ISO 527–1/–2
Stress at break	185 / 110	MPa	ISO 527–1/–2
Strain at break	3.5 / 5	%	ISO 527–1/–2
Flexural modulus	9500 / –	MPa	ISO 178
Flexural strength	280 / –	MPa	ISO 178
Charpy impact strength (+23°C)	95 / 110	kJ/m ²	ISO 179/1eU
Charpy impact strength (–30°C)	75 / 70	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	13 / 30	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (–30°C)	12 / 11	kJ/m ²	ISO 179/1eA
Izod notched impact strength (+23°C)	13 / –	kJ/m ²	ISO 180/1A
<i>THERMAL PROPERTIES</i>			
	<i>DRY / COND</i>		
Melting temperature (10°C/min)	220 / *	°C	ISO 11357–1/–3
Temp. of deflection under load (1.80 MPa)	210 / *	°C	ISO 75–1/–2
Temp. of deflection under load (0.45 MPa)	220 / *	°C	ISO 75–1/–2
Coeff. of linear therm. expansion (parallel)	0.2 / *	E–4/°C	ISO 11359–1/–2
Coeff. of linear therm. expansion (normal)	0.7 / *	E–4/°C	ISO 11359–1/–2
<i>ELECTRICAL PROPERTIES</i>			
	<i>DRY / COND</i>		

Property Data

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<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
Relative permittivity (100Hz)	3.5 / 20	–	IEC 62631–2–1
Relative permittivity (1 MHz)	3.3 / 5	–	IEC 62631–2–1
Dissipation factor (100 Hz)	50 / 3000	E–4	IEC 62631–2–1
Dissipation factor (1 MHz)	150 / 1200	E–4	IEC 62631–2–1
Volume resistivity	1E12 / 1E10	Ohm*m	IEC 62631–3–1
Surface resistivity	– / 1E13	Ohm	IEC 62631–3–2
Electric strength	30 / 25	kV/mm	IEC 60243–1
<i>OTHER PROPERTIES</i>	<i>DRY / COND</i>		
Water absorption	6.3 / *	%	Sim. to ISO 62
Humidity absorption	1.9 / *	%	Sim. to ISO 62
Density	1390 / *	kg/m ³	ISO 1183